

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19399**

2000-03 Chevrolet S10 / GMC Sonoma 4.3L -
Ext. Cab, Short Bed (122.9") 4 W.D., ZR2



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the old exhaust system assembly from the vehicle.
Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax front intermediate pipe **53307**. If required, use gasket **31574** supplied in the kit. Insert the rod hanger into the rubber isolator.
3. Install DynoMax Ultra Flo Welded Muffler **17219** with the side connection as the inlet. Finger tighten the 2½" clamp that connects the muffler to the inlet pipe.
4. Install DynoMax tail pipe **55222**. Insert the metal rod hangers into the rubber isolators on the chassis. Use the other 2½" clamp to connect the tail pipe to muffler outlet.

5. Beginning at the inlet end, align all the parts and fully tighten all clamps.
6. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (1) 17219 MUFFLER
- (1) 53307 INTERMEDIATE PIPE
- (1) 55222 TAIL PIPE
- (1) 31574 GASKET
- (2) 2½" U-BOLT CLAMPS
- (1) INSTRUCTION SHEET

19399 SYSTEM DIAGRAM

